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Model **42B FOUR**



Westerbeke Model 42B FOUR - Features Four cylinder, four cycle smoothness in a lightweight, compact engine. A generation of Marine Diesels.



The Westerbeke B advanced series engines have the smallest "envelope" available ("envelope" is the combined length, width, height). These lightweight low profile engines are designed to fit into the smallest engine compartments. They are engineered by Westerbeke, pioneers in marine diesel engines, to provide consistent performance, quietness, durability and above all reliability, year after year. The B series engines are easy to install, economical to operate, and convenient to service.

A full range of options are available allowing you to custom tailor your engine to fit your individual requirements.

Westerbeke Model 42B FOUR - Standard Equipment

- Fresh water cooling
- Engine prewired to plug-in • connector
- Circuit breaker protected electrical system
- Self-bleeding fuel system
- 12 volt 50 ampere alternator
- Flow control domestic hot water connections
- Coolant recovery tank
- Throttle, stop, and shift control brackets
- Low oil pressure and high water temperature alarms

- Gear-driven sea water pump
- Short profile marine gear with 2.47:1 reduction
- Glow plug cold starting aid
- Four point adjustable flex mounts - fail-safe rubber type
- Mounting centers -14.56" or 16.00"
- Lube oil drain hose
- Gear oil cooler
- Oil fill Top and service • side
- Tuned air intake silencer
- Operator's Manual and Parts List

Westerbeke Model 42B FOUR - Optional Equipment

- Captain panel with alarms (tachometer with lights)
- Admiral panel with alarms

- "A" on board spare parts kit
- "B" extended cruising





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surplus

(tachometer with gauges)

- Dual station senders
- Other gear ratios Contact us for more information
- Remote expansion tank
- Hydraulic transmissions Contact us for more information
- Muffler and fittings
- 72 amp alternator in place of standard

Westerbeke Model 42B FOUR - Specifications

Number of Cylinders: 4 Cylinder vertical in-line

Cycles: 4 Cycle

Displacement: 90.93 cu. in. (1.49 litres) Bore and Stroke: 3.07" x 3.07" (78 mm x 78 mm) Compression Ratio: 23:1 Maximum Angle of Installation: Not to exceed

14°

Maximum Angle of Operation: Not to exceed 25°

Crankshaft Rotation: Counterclockwise as viewed from flywheel end

Propeller Shaft Direction of Rotation: Right hand - Standard Transmission

Dry Weight: 419 lbs (190 kg)

Combustion System: Swirl type

Aspiration: Naturally aspirated

Lubrication System: Forced lubrication by gear pump Cooling System: 7 US quarts (6.6 litres)

spare parts kit

- Anti-siphon valve for overboard cooling discharge water
- Technical Manual
- Exhaust connection • (water injected 90°, 45° elbows & riser)
- Propeller shaft couplings (rigid/flexible) available standard sizes

Starting Aid: 12 volt sheathed type glow plug Engine Stop: Manual type Fuel Injection Pump: Bosch type Governor: Centrifugal type Injectors: Throttle type

Fuel Filter: Primary and secondary

Lube Oil Filter: Full flow, spin-on element

Lubricant Capacity: 01.189 US gal (4.5 litres)

Fuel Transfer Pump: Electric

Fuel Supply and Return Piping: 1/4" ID (6.35 mm) min. - 3/8" ID (9.52 mm) max.

Starting Motor: 12 volt, solenoid, actuated shift

Battery Charging Alternator: 50 amps (12 volts)

Cold Cranking Amps: 190 amps

Alternator / Regulator: Automatic, solid state built-in

Electrical System: 12 volts DC, negative ground

Westerbeke Model 42B FOUR - Construction

Cylinder Head:	Cast iron
Cylinder Block:	Cast iron
Crankshaft:	Forged crankshaft, four main bearings
Valves:	Overhead valves, rotating type
Fuel System:	Self bleeding
Intake System:	Tuned intake silencer for maximum noise reduction
Cooling System:	Fresh water-cooled with tube and shell type heat exchanger
Exhaust Manifold:	Cast aluminum, fresh water cooled with built-in expansion tank

Westerbeke Model 42B FOUR - Performance Chart

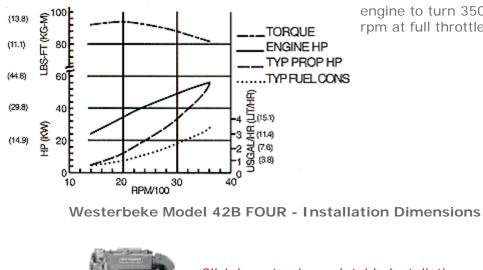
Maximum Power: 42 hp (31.3 Kw) @ 3600 RPM

Maximum Torque: 56

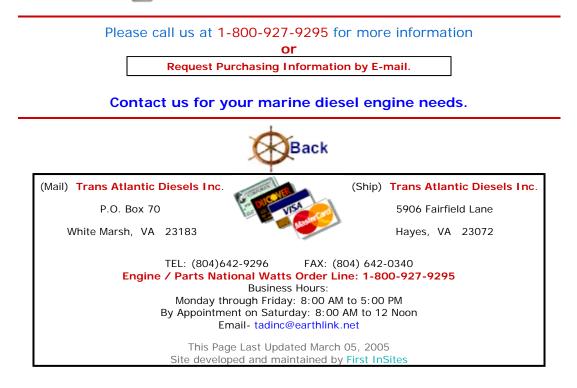
lbs / ft. (75.9 Nm) @ 1920 RPM

Westerbeke recommends a propeller that will allow the





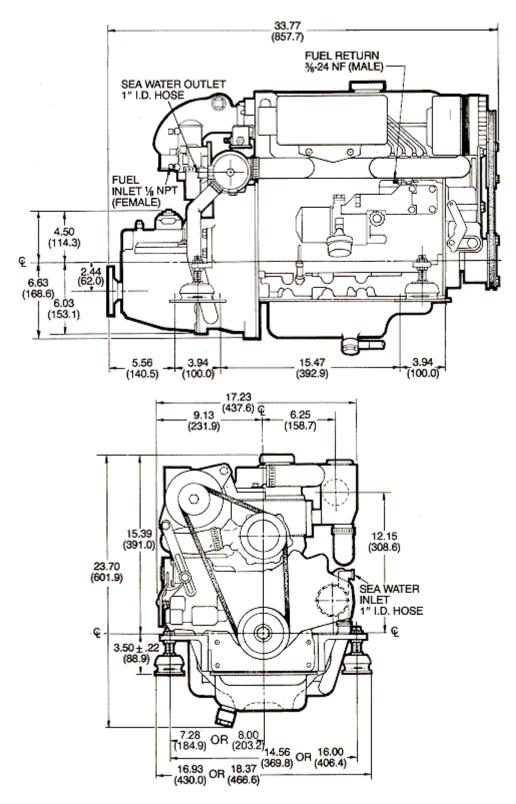




TRANS ATLANTIC DIESELS INC.

WESTERBEKE MODEL 42B FOUR INSTALLATION DIMENSIONS

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